

# Instructions for 1050 to 1070 Conversion

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## Hinge Face Mounting replacement with 1070-18C plate:

1. Remove 1050 closer completely.
2. Install 1070-18C plate on the door using the existing 1050 mounting holes and screws packed with 1070 closer.
3. Mount 1070 cylinder ass'y to the 1070-18C plate using (4) 1/4-20 x 1/2" P.H.M.S. packed with the 1070-18C plate.
4. Mount the 1070 rod and shoe ass'y to the frame using the existing mounting holes and the screws packed with the 1070 closer.
5. Refer to the 1070 instruction sheet for installation and regulation details.

## Over Door (top jamb) Mounting replacement with 1070-18C plate:

1. Remove 1050 closer completely.
- \*2. Install 1070-18C plate on the frame using existing 1050 mounting holes and screws packed with 1070 closer.
3. Mount 1070 cylinder ass'y to the 1070-18C plate using (4) 1/4-20 x 1/2" P.H.M.S. packed with the 1070-18C plate.
4. Mount the 1070 rod and shoe ass'y to the door using the existing mounting holes and the screws packed with the 1070 closer.
5. Refer to the 1070 instruction sheet for installation and regulation details.

## Parallel Arm (push side) Mounting replacement with 1070-18C & -62C plates:

1. Remove 1050 closer completely.
- \*2. Install 1070-18C plate on the door using existing 1050 mounting holes and screws packed with 1070 closer.
3. Install 1070-62C plate on the stop using the existing mounting holes and screws packed with 1070 closer.
4. Mount 1070 cylinder ass'y to the 1070-18C plate using (4) 1/4-20 x 1/2" P.H.M.S. packed with the 1070-18C plate.
5. Mount the 1070-62 shoe to the 1070-62C plate using (5) 1/4-20- x 3/8" U.C.F.H.M.S. packed with 62C plate.
6. Refer to the 1070 instruction sheet for installation and regulation details.

\* NOTE- If the previous 1050 installation utilized a 1050 adapter plate, mount the 1070-18C plate directly on the existing adapter plate. Follow corresponding directions above for the rest of this particular mounting.